**TABLE OF CONTENTS - COATING APPLICATION DEFECTS**

<table>
<thead>
<tr>
<th>DEFECT</th>
<th>SECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>COATING DRIP</td>
<td>7.2.1</td>
</tr>
<tr>
<td>COATING SKIPS</td>
<td>7.2.2</td>
</tr>
<tr>
<td>FOREIGN PARTICLES IN COATING</td>
<td>7.2.3</td>
</tr>
</tbody>
</table>
DEFECT: COATER DRIP

CLASSIFICATION:

A coater drip is considered a minor defect unless careful examination proves that the defect is a serious defect. A coater drip is considered a serious coating application defect if a hole and/or plate corrosion is detected, after a thorough examination, which would include opening the can or removal of the coater drip to determine the condition of the metal plate.

DESCRIPTION:

A drop of coating, exterior or interior, often appearing as tiny hard metallic bubbles of coating. A coating drip may resemble a scrap-in-die type defect.

COMMON SOURCES:

1. Drips or splashes from the coating operation.
DEFECT: COATER DRIP

A INSIDE VIEW OF A
DEFECT: COATING SKIPS

CLASSIFICATION:

Coating skips are considered serious coating application defects if:
1) internal and contents are corrosive; or
2) external and plate is corroded.
Coating skips are considered minor coating application defects if:
1) external and no corrosion; or
2) internal and contents are non-corrosive.

DESCRIPTION:

Any discontinuity (bare spots, hairline skips, eyeholing) in the coating. Corrosion or sulphide production (reaction with product) may be present. See also section 7.7.3 - CORROSION

COMMON SOURCES:

1. Dirt, grease or other foreign material on the metal plate prior to coating.
2. Misapplication of the coating to the metal plate.
DEFECT: COATING SKIPS
DEFECT: FOREIGN PARTICLES IN COATING

CLASSIFICATION:

A minor coating application defect.

DESCRIPTION:

Small particles in the coating surface, often black in colour. Coating ash may appear as a line on the body wall of two piece cans as the result of the drawing operation.

COMMON SOURCES:

1. Coating ash or charred particles of coating, dirt or other foreign particles that may adhere to the wet coating before it is baked.